

FORPRENE® 6NM901D40 NERO - TPV

Physical properties	Value	Unit	Test Standard
Density	59.2	lb/ft³	ISO 1183

Mechanical properties	Value	Unit	Test Standard
Flexural modulus, 23 °C	45400	psi	ISO 178

Mechanical properties (TPE)	Value	Unit	Test Standard
Tensile stress at 100%, perpendicular	1320	psi	ISO 37
Tensile stress at 300%, perpendicular	1600	psi	ISO 37
Compression set, 70 °C, 22h, Type A	58	%	ISO 815
Tensile strain at break, perpendicular	678	%	ISO 37
Tensile stress at break, perpendicular	2440	psi	ISO 37
Shore D hardness-TPE, 15s	42	-	ISO 868
Tear strength, Method Ba, perpendicular	423	lb/in	ISO 34-1

Typical injection moulding processing conditions

Temperature	Value	Unit
Zone1 temperature	347 - 365	°F
Zone2 temperature	365 - 383	°F
Zone3 temperature	383 - 401	°F
Nozzle temperature	401 - 419	°F
Mold temperature	68 - 104	°F

Other text information

Pre-drying

3h@80C

Longer pre-drying times/storage

Forprene must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.

Characteristics

Special Characteristics	Auto spec approved
Processing	Injection molding

Other Approvals

OEM	Specification
GM	GMW15813P-TPV(EPDM+PP)-Type 9